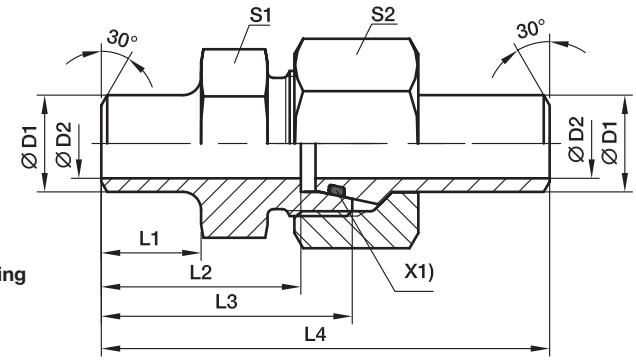
ASK Weld fitting for tubes

Butt weld / Butt weld



Series	D1	D2	L1	L2	L3	L4	S1	S2	recommended tube	Weight g/1 piece	Order code	PN (bar)[1] Steel	PN (bar)[1] Stainless Steel
S[4])	10	8	10.0	24.5	32.0	58.0	19	22	10×1.0	75	**ASK610X1S**	249	242
	10	7	10.0	24.5	32.0	58.0	19	22	10×1.5	81	**ASK610X1.5S**	358	349
	10	6	10.0	24.5	32.0	58.0	19	22	10×2.0	86	**ASK610X2S**	460	447
	12	9	15.0	29.5	37.0	63.0	22	24	12×1.5	106	**ASK612X1.5S**	305	297
	12	8	15.0	29.5	37.0	63.0	22	24	12×2.0	107	**ASK612X2S**	393	383
	12	7	15.0	29.5	37.0	63.0	22	24	12×2.5	109	**ASK612X2.5S**	476	463
	16	13	16.5	33.0	41.5	73.5	27	30	16×1.5	166	**ASK616X1.5S**	234	228
	16	12	16.5	33.0	41.5	73.5	27	30	16×2.0	175	**ASK616X2S**	305	297
	16	11	16.5	33.0	41.5	73.5	27	30	16×2.5	184	**ASK616X2.5S**	372	362
	16	10	16.5	33.0	41.5	73.5	27	30	16×3.0	193	**ASK616X3S**	400	400
	20	16	19.0	36.5	47.0	83.5	32	36	20×2.0	301	**ASK620X2S**	249	242
	20	15	19.0	36.5	47.0	83.5	32	36	20×2.5	311	**ASK620X2.5S**	305	297
	20	14	19.0	36.5	47.0	83.5	32	36	20×3.0	316	**ASK620X3S**	358	349
	20	12	19.0	36.5	47.0	83.5	32	36	20×4.0	322	**ASK620X4S**	400	400
	25	19	19.5	39.5	51.5	92.5	41	46	25×3.0	551	**ASK625X3S**	294	286
	25	17	19.5	39.5	51.5	92.5	41	46	25×4.0	559	**ASK625X4S**	379	369
	25	15	19.5	39.5	51.5	92.5	41	46	25×5.0	589	**ASK625X5S**	400	400
	30	24	23.0	44.5	58.0	101.5	46	50	30×3.0	671	**ASK630X3S**	249	242
	30	22	23.0	44.5	58.0	101.5	46	50	30×4.0	679	**ASK630X4S**	323	314
	30	20	23.0	44.5	58.0	101.5	46	50	30×5.0	726	**ASK630X5S**	393	383
	30	18	23.0	44.5	58.0	101.5	46	50	30×6.0	791	**ASK630X6S**	400	400
	38	30	22.0	44.0	60.0	108.0	55	60	38×4.0	988	**ASK638X4S**	261	254
	38	28	22.0	44.0	60.0	108.0	55	60	38×5.0	1044	**ASK638X5S**	315	311
	38	26	22.0	44.0	60.0	108.0	55	60	38×6.0	1108	**ASK638X6S**	315	315
	38	24	22.0	44.0	60.0	108.0	55	60	38×7.0	1205	**ASK638X7S**	315	315

[1]) Pressure shown = item deliverable

[4]) S = heavy series

$\frac{\text{PN (bar)}}{10}$ = PN (MPa)

*Please add the **suffixes** below according to the material/ surface required.

Order code suffixes			
Material	Suffix surface and material	Example	Standard sealing material (no additonal. suffix needed)
Steel		ASK616X2S	NBR
Stainless Steel	71	ASK616X2S71	VIT