EO PSR/DPR and EO-2 assembly tools for EO-KARRYMAT/EOMAT ECO/EOMAT UNI


Assembly cone MOK


Tube locating plate GHP


Cone-template KONU for MOK


Assembly fixture must be installed on EOMAT UNI II/III

Size		Order code				
Series	Tube-O.D.	Assembly cones for EO PSR/DPR MOK	Assembly cones for EO-2[3] MOK	Backing plates GHP	Distance control gauges AKL	Cone-templates KONU
LL	4	MOK04LLX	as MOK for PSR/DPR	GHP04X	AKL04LL	KONU04LL
	6	MOK06LLX		GHP06X	AKL06LL	KONU06LL
	8	MOK08LLX		GHP08X	AKL08LL	KONU08LL
	10	MOK10LLX		GHP10X	AKL10LL	KONU10LL
	12	MOK12LLX		GHP12X	AKL12LL	KONU12LL
L	6	MOK06LX	MOKEO206L	GHP06X[1])	AKL06LS	KONU06L[1])
	8	MOK08LX	MOKEO208L	GHP08X[1])	AKL08LS	KONU08L[1])
	10	MOK10LX	MOKEO210L	GHP10X[1])	AKL10L	KONU10L[1])
	12	MOK12LX	MOKEO212L	GHP12X[1])	AKL12L	KONU12L[1])
	15	MOK15LX	MOKEO215L	GHP15X	AKL15L	KONU15L
	18	MOK18LX	MOKEO218L	GHP18X	AKL18L	KONU18L
	22	MOK22LX	MOKEO222L	GHP22X	AKL22L	KONU22L
	28	MOK28LX	MOKEO228L	GHP28X	AKL28L	KONU28L
	35	MOK35LX	MOKEO235L	GHP35X[2])	AKL35L	KONU35L
	42	MOK42LX	MOKEO242L	GHP42X[2])	AKL42L	KONU42L
S	6	MOK06SX	MOKEO206S	GHP06X[1])	AKL06LS	KONU06L[1])
	8	MOK08SX	MOKEO208S	GHP08X[1])	AKL08LS	KONU08L[1])
	10	MOK10SX	MOKEO210S	GHP10X[1])	AKL10S	KONU10L[1])
	12	MOK12SX	MOKEO212S	GHP12X[1])	AKL12S	KONU12L[1])
	14	MOK14SX	MOKEO214S	GHP14X	AKL14S	KONU14S
	16	MOK16SX	MOKEO216S	GHP16X	AKL16S	KONU16S
	20	MOK20SX	MOKEO220S	GHP20X	AKL20S	KONU20S
	25	MOK25SX	MOKEO225S	GHP25X	AKL25S	KONU25S
	30	MOK30SX	MOKEO230S	GHP30X	AKL30S	KONU30S
	38	MOK38SX	MOKEO238S	GHP38X	AKL38S	KONU38S

Flaring tools see KARRYFLARE

1) Backing plates, cone-templates and flaring die sets for series L and S for tube outer diameter 6, 8, 10 and 12 are the same.
2) **Note:** Two-part backing plates for tube OD 35 and 42.
3) Special MOK for easy tube insertion. MOK for EO-2 are marked with groove.

Tool mounting rack

Practical rack for storing 10 pieces each assembly cone MOK and backing plate GHP.



Type	Order code
Tool mounting rack for GHP and MOK	EOMATWERKZGAUFN.X

Tool lifetime

Assembly tools are subject of wear and must be regularely (max. 50 assemblies) cleaned and checked (Checking instructions see chapter E). Worn out tools can cause dangerous assembly failures and must be replaced in time. Maximum lifetime can be achieved by following factors:

- Regular cleaning and checking
- Clean and corrosion-protected storage
- Proper de-burring and cleaning of tube end
- Proper tool selection and operation
- Use of specified lubricant
- MOK EO-2 don't wear out